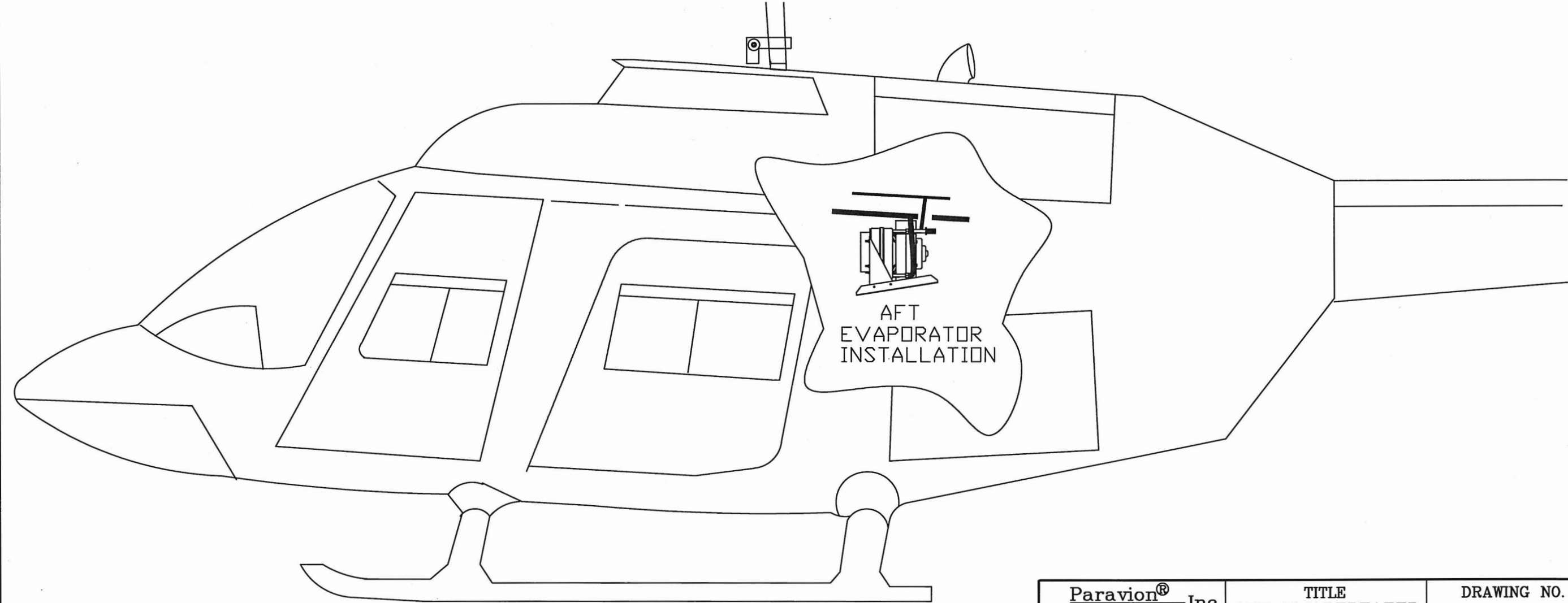


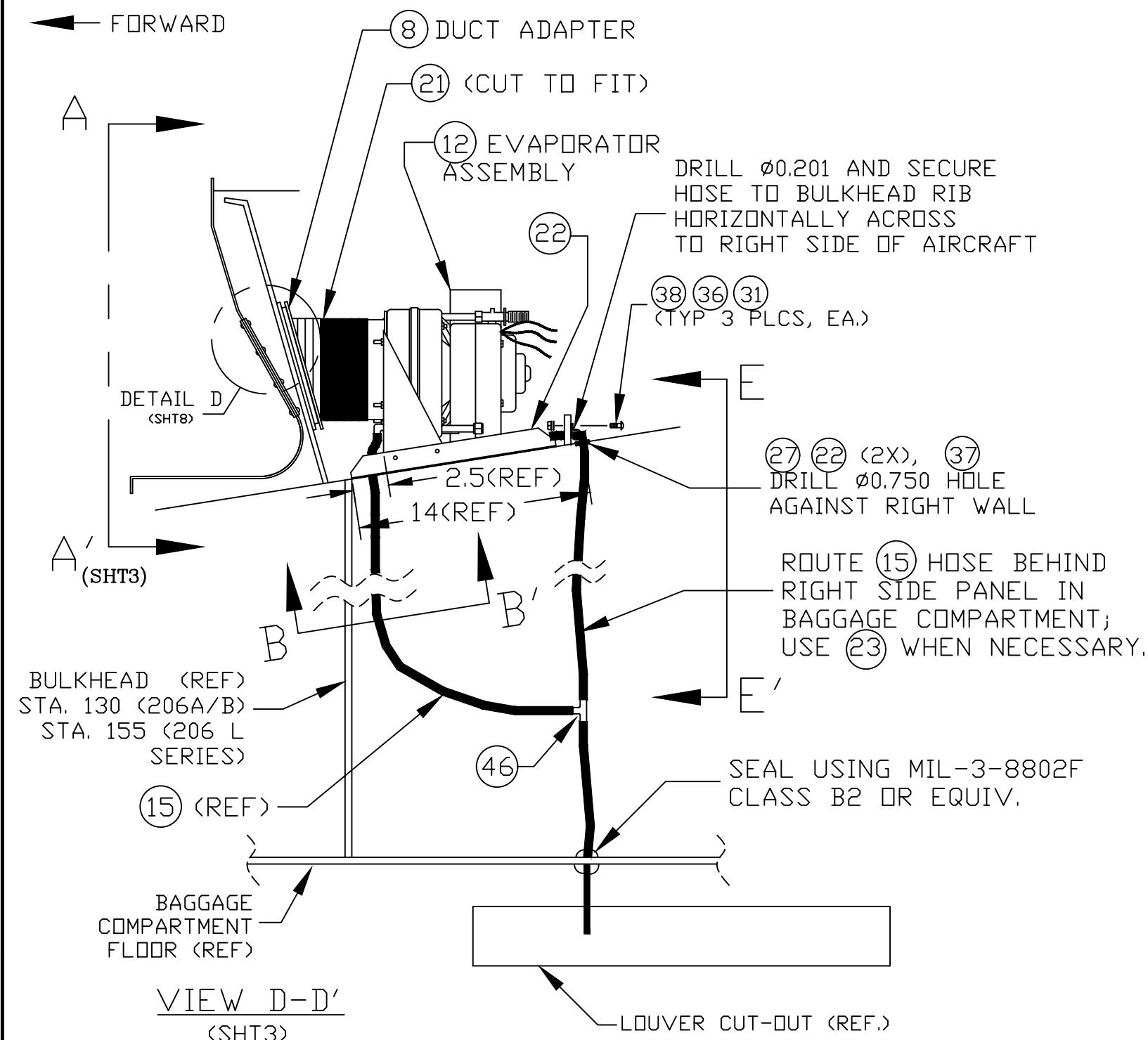
SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1-3	A		04/07/95	ADDED DIM 2.5 REF, 9.44 REF WAS 9.55	REB	BR	REB
1-7	B		06/12/98	REDRAWN, INST'N INSTR'NS REMOVED	REB	LS	REB
1-8	C		12/07/98	ADDED Ø0.563 DIM, CR3213-4-5 WAS 1624-0411 ADDED ALT. INST'N, SHT7	PR	LS	PR
1-3	D		09/25/09	08/01/06: -1/-2 ASSY'S: ADDED DRAIN HOSE TO FRONT OF EVAP W/ALL CORRESPONDING COMPONENTS & VIEWS B-B', C1-C1', D1-D1'. ADDED CALLOUTS FOR VIEW D-D' 06/22/09: ITEM 6 WAS 206AC-4540-1.	REB	LS	REB
2	E		5/2/13	UPDATED REF STA. NUMBERS WAS 144	DW	LS	DW
3, BDM	F		1/6/20	SHT 3: CORRECTED DETAIL B; SHT 7(VIEW C2-C2): CHANGED #32 TO #33, #41 SCREW NOW #47 MS27039-1-20 CHANGED BDM ITEM #15 TO 2279004, #17 TO MS21083N3 #22 TO MS3367-4-0, #23 TO MS3367-5-0, AND #24 TO MS3367-7-0, . OLD PARTS ADDED AS ALTERNATE.	DT	LS	DT



-CONFIDENTIAL INFORMATION-
THE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

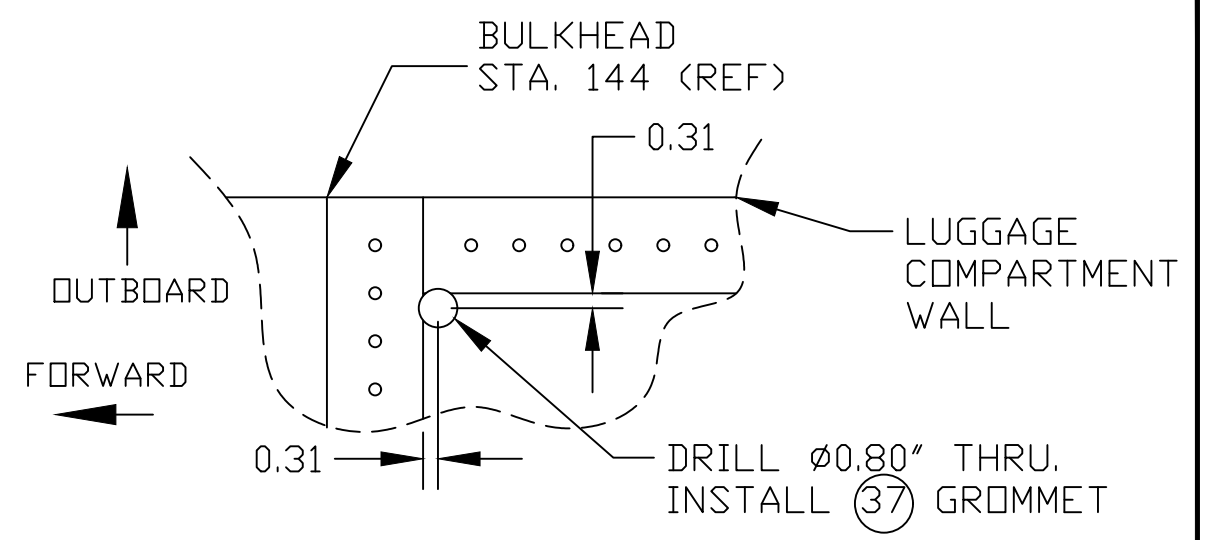
PROTO
N/C

Paravion® Technology Inc.		TITLE AFT EVAPORATOR INSTALLATION		DRAWING NO. 206AC-460	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		RHSM	REB	LS	09/15/93
THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DO NOT SCALE DRAWING		REV F	ECO
		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 1 OF 8	

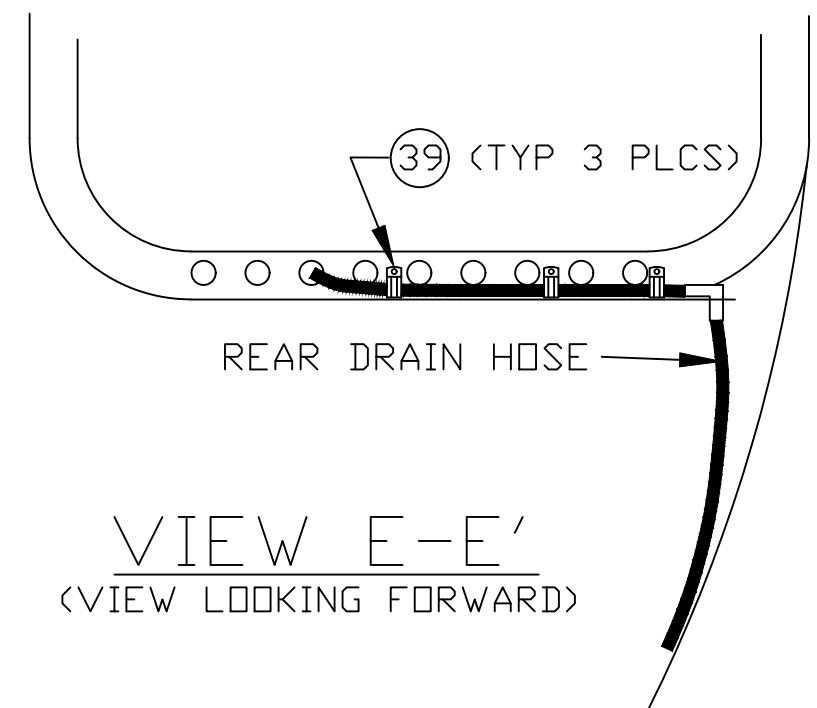


VIEW D-D' (SHT3)

-1/-2 INSTALLATION

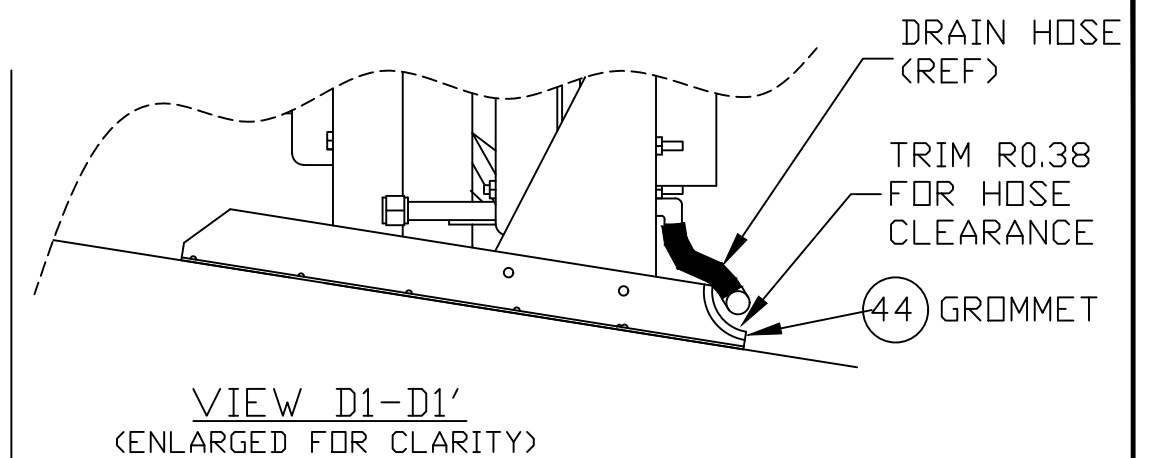
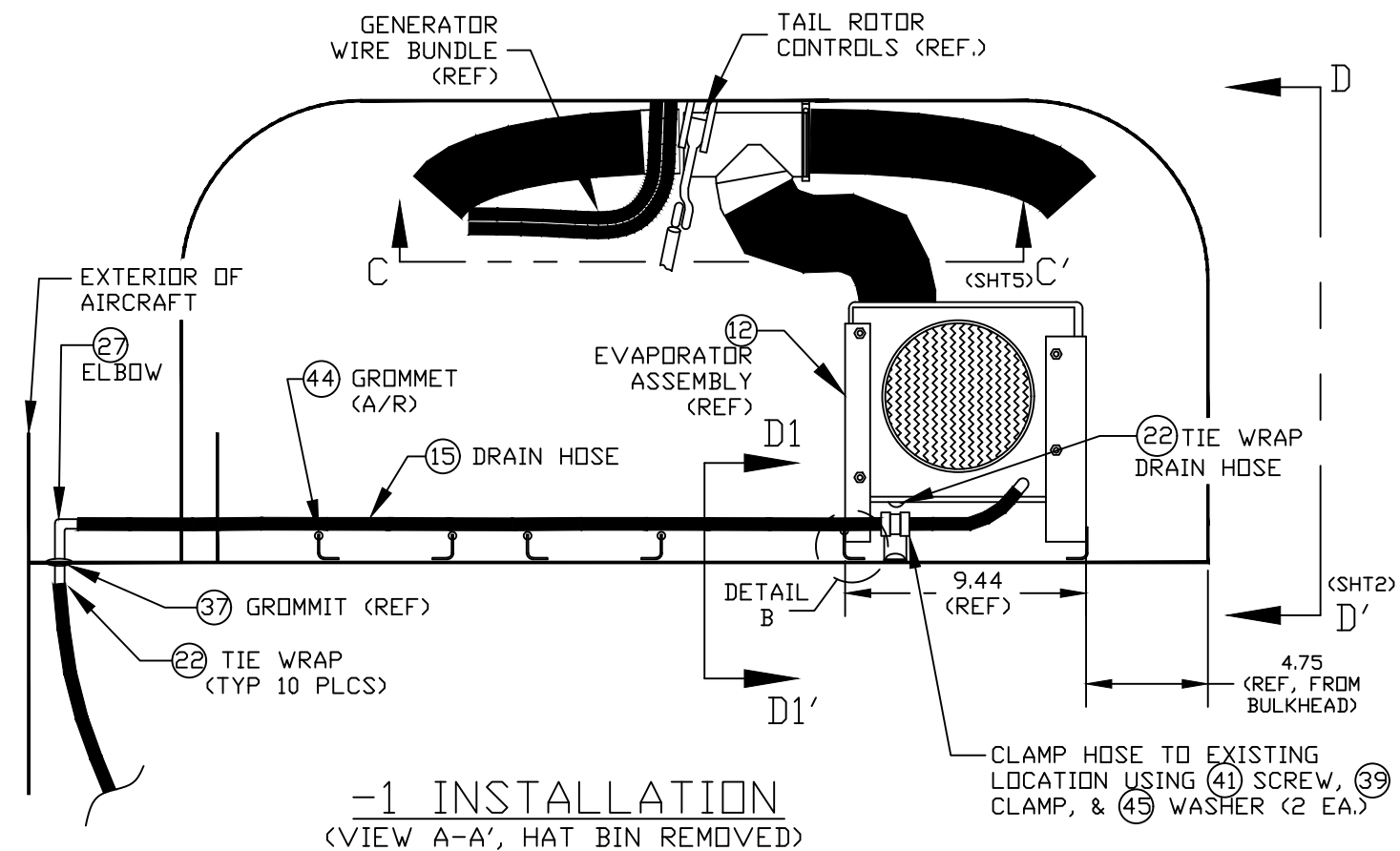


VIEW B-B' TOP RIGHT-HAND CORNER OF LUGGAGE COMPARTMENT ROOF (ENLARGED FOR CLARITY)

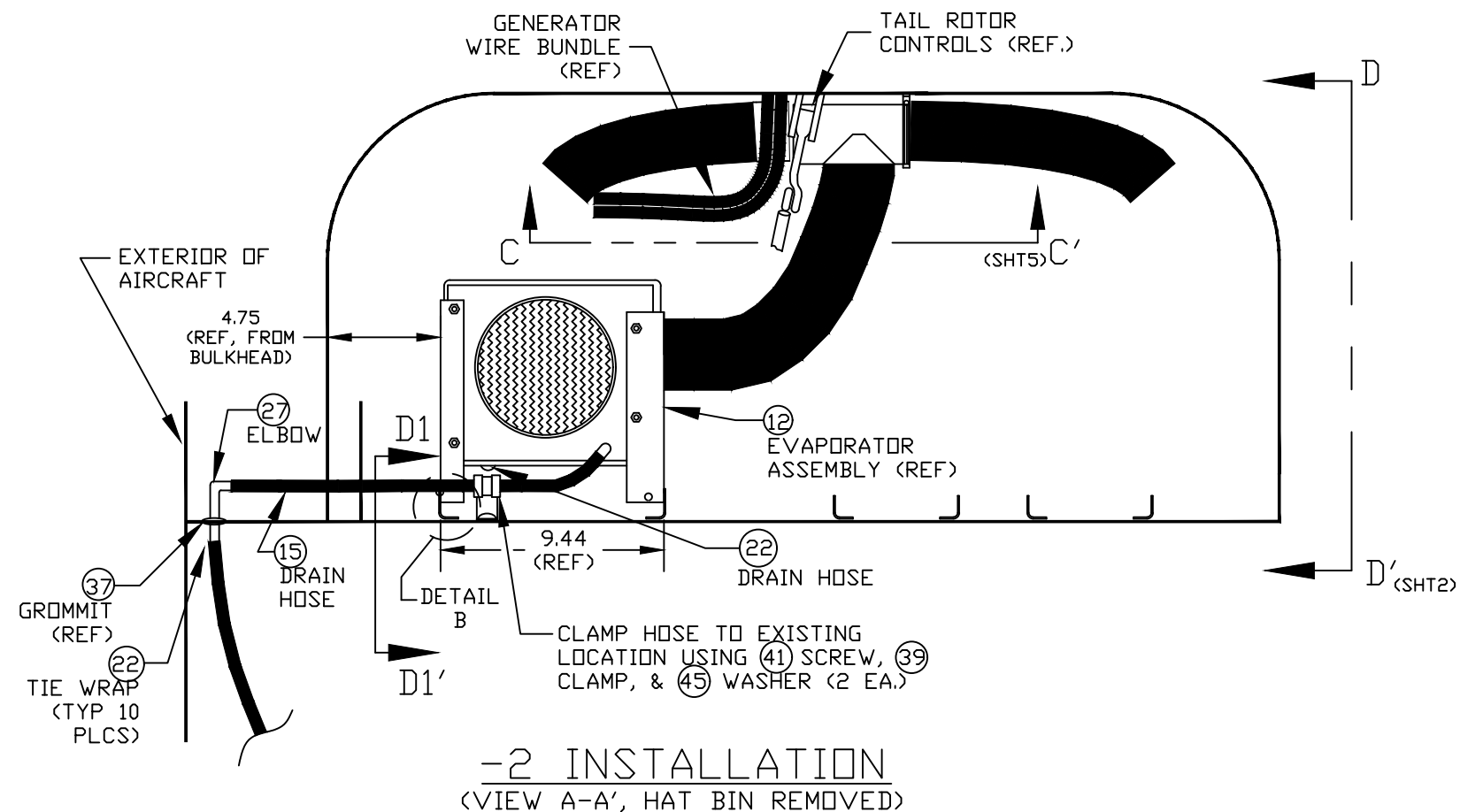
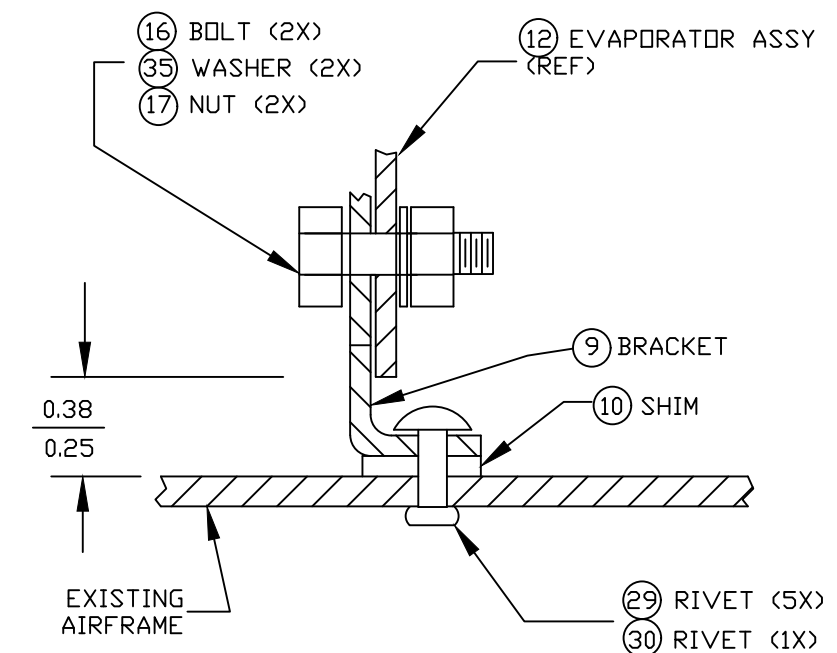



VIEW E-E' (VIEW LOOKING FORWARD)

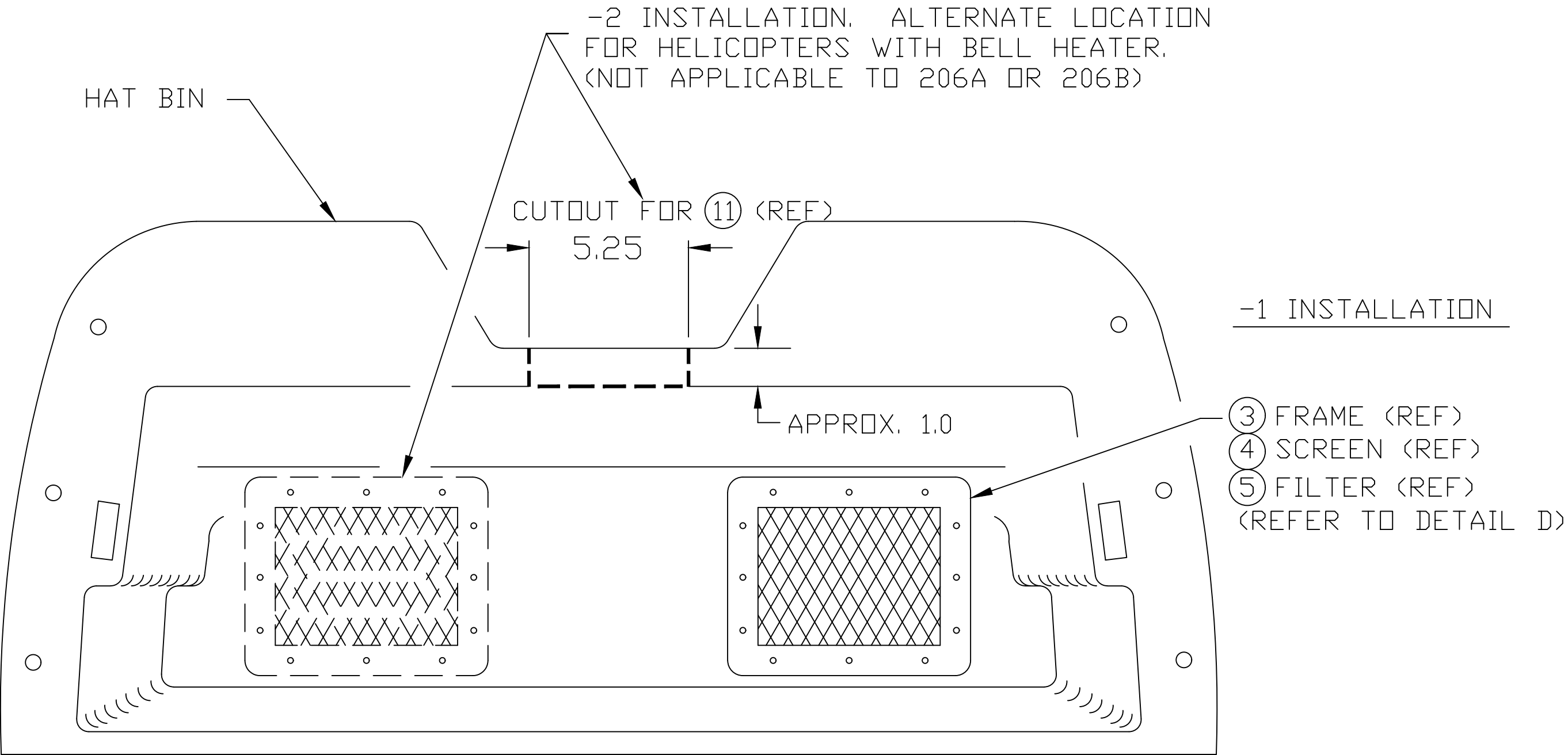
<div>Paravion® Inc. ✓Technology</div>		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 206AC-460		
		DIMENSIONS IN INCHES		TOLERANCES EXCEPT WHERE NOTED:				
PROTO	N/C	DRAWN BY RHSM		APRVD. BY PR	CHK'D BY LS	DATE 10/06/93	REV F	ECO
				DO NOT SCALE DRAWING		SHEET 2 OF 8		
		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.						
		.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°						



NOTE: MATCH DRILL (9) REF TO EVAPORATOR
ASSEMBLY REF SIDE PLATES AT INSTALLATION.



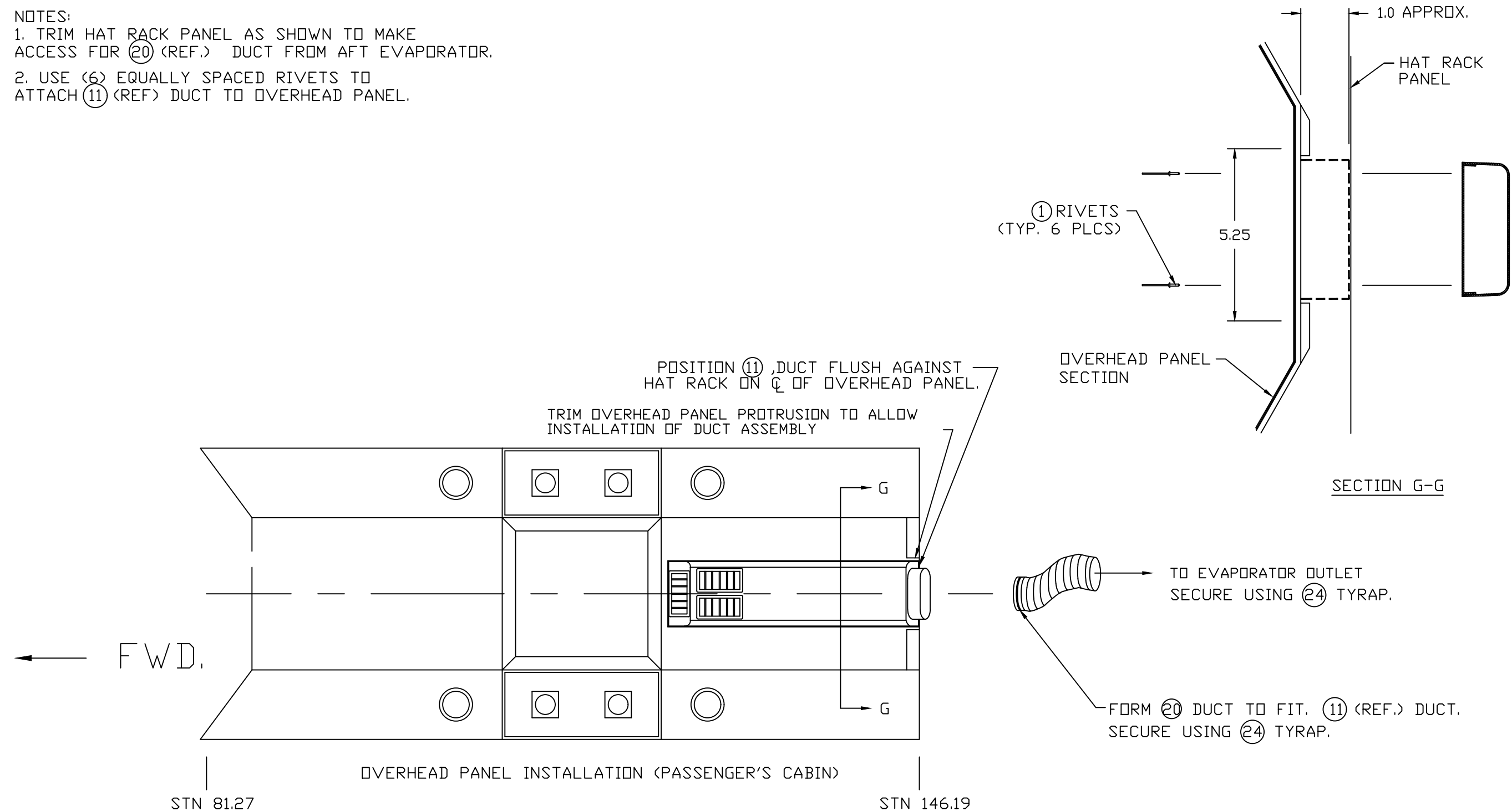
 Paravion® Technology Inc.	TITLE AFT EVAPORATOR INSTALLATION			DRAWING NO. 206AC-460	
	DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A				
DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE 10/06/93	REV F	ECO
DO NOT SCALE DRAWING				SHEET 3 OF 8	
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VIEW A-A
(MODIFIED HAT-BIN AND INSULATING
BLANKET INSTALLED)

<div>ParavionTM Technology Inc.</div>	TITLE				DRAWING NO.		
	AFT EVAPORATOR INSTALLATION				206AC-460		
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		RHSM	PR	LS	10/06/93	F	
		DO NOT SCALE DRAWING				SHEET 4 OF 8	
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- NOTES:
- 1. TRIM HAT RACK PANEL AS SHOWN TO MAKE ACCESS FOR (20) (REF.) DUCT FROM AFT EVAPORATOR.
 - 2. USE (6) EQUALLY SPACED RIVETS TO ATTACH (11) (REF) DUCT TO OVERHEAD PANEL.

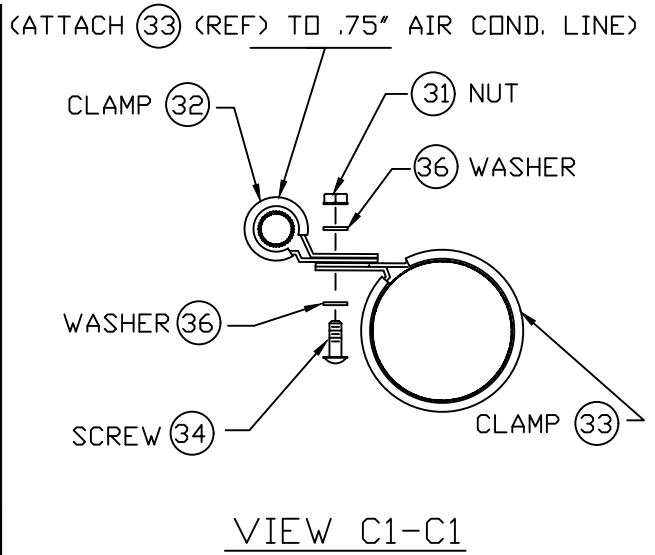
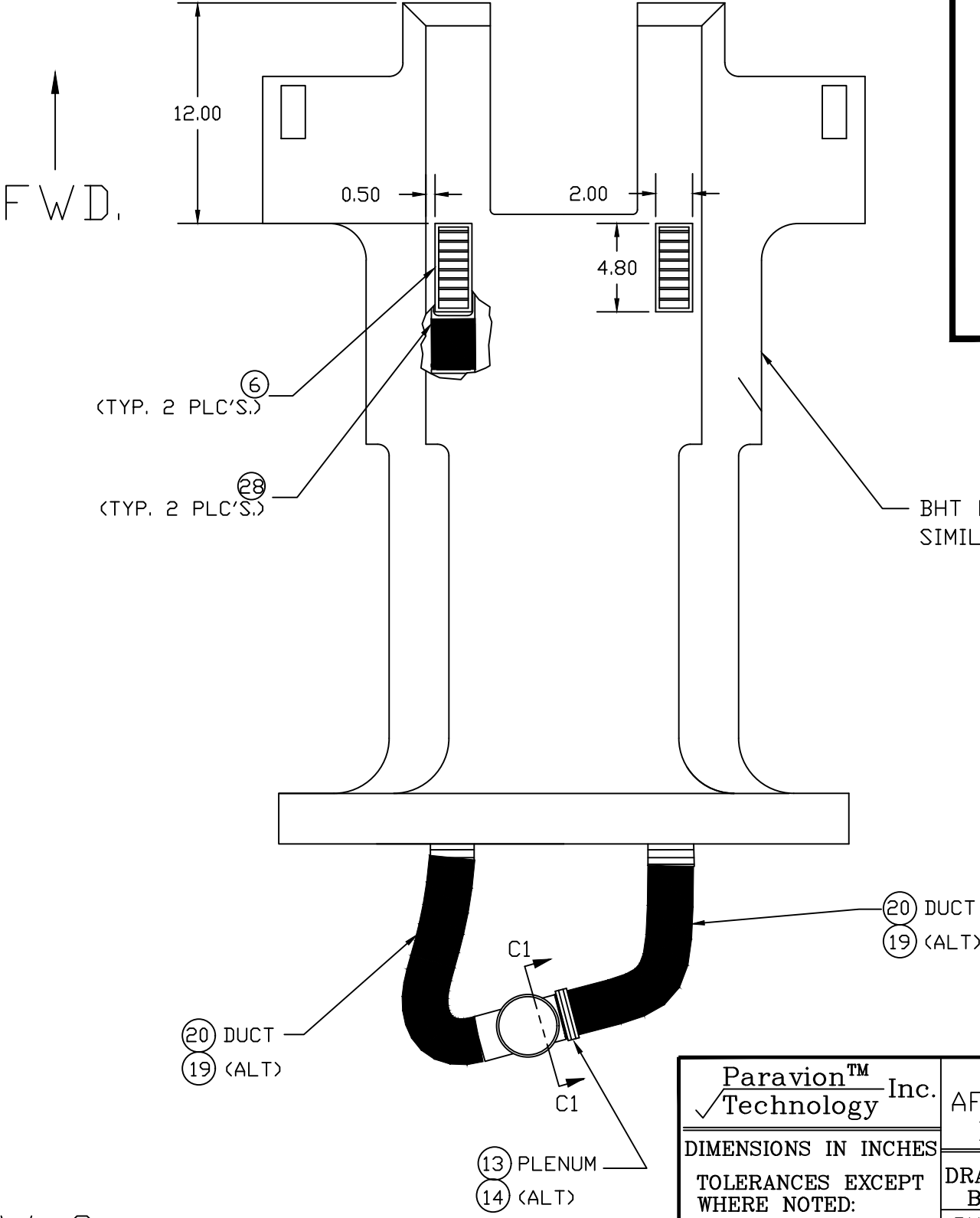
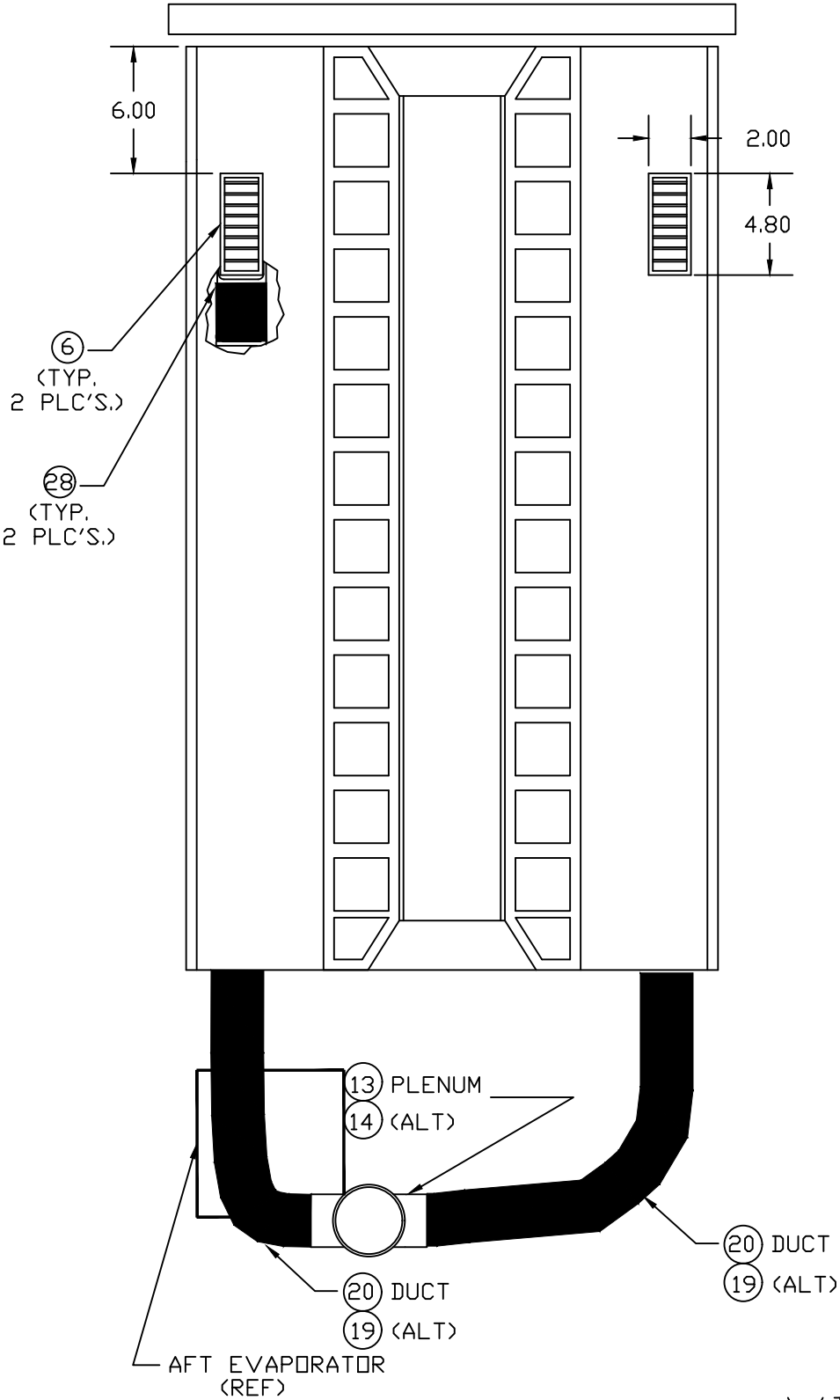


VIEW C

SEE SHEET 6 FOR ALTERNATE INSTALLATIONS

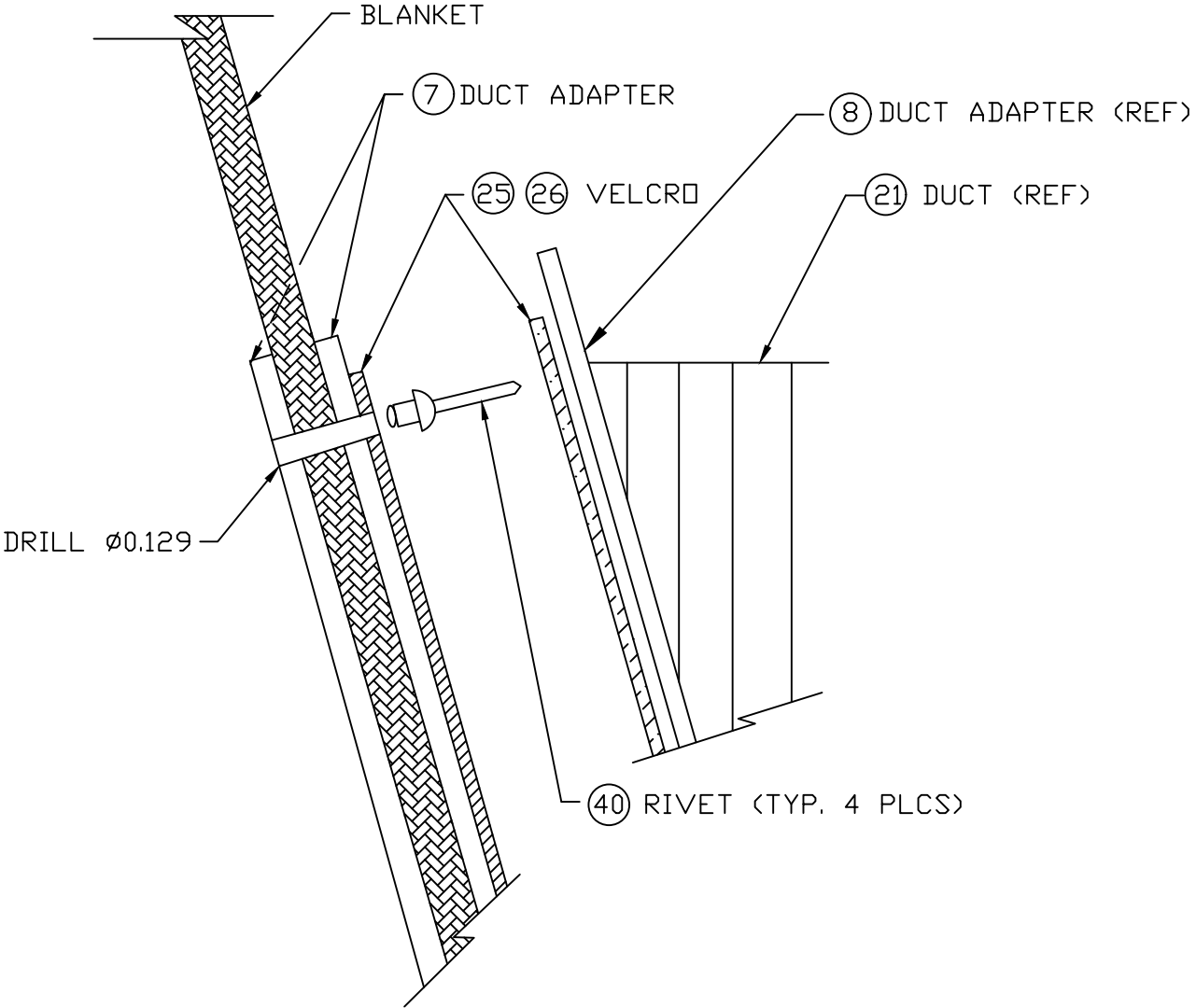
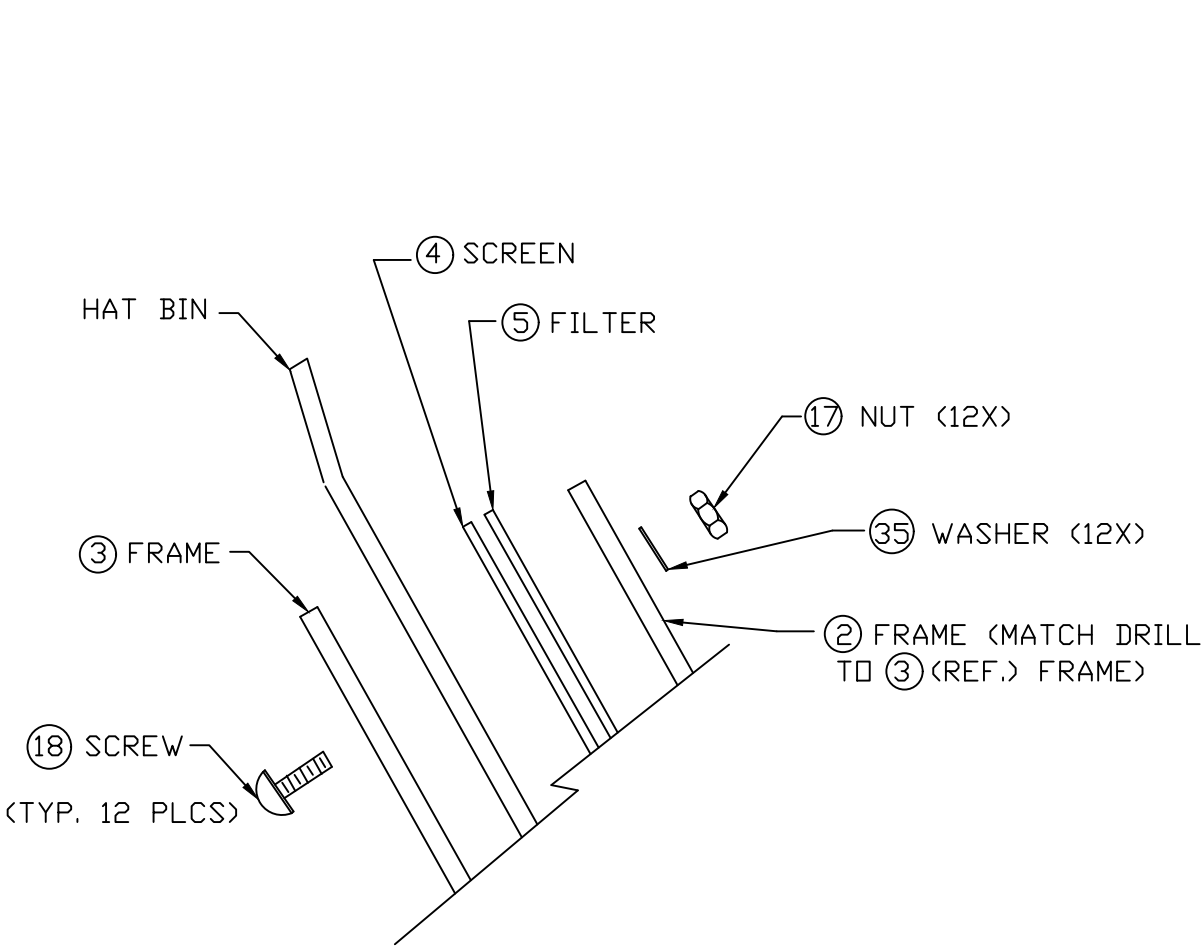
(CAN BE USED FOR AIRCRAFT WITH BELL HEATER INSTALLATION
CANNOT BE USED FOR AIRCRAFT WITH SHOULDER HARNESS INSTALLATION)

<div>Paravion™ Technology Inc.</div>		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 206AC-460	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE	REV F	ECO
TOLERANCES EXCEPT WHERE NOTED:					10/06/93		
.X = ± .1		DO NOT SCALE DRAWING				SHEET 5 OF 8	
.XX = ± .05		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					
.XXX = ± .010							
ANGLES = ± 1°							



VIEW C
OVERHEAD PANEL (ALT. INSTALLATION)

Paravion™ Inc.		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 206AC-460	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	PR	LS	10/06/93	F	
.X = ± .1		DO NOT SCALE DRAWING				SHEET	
.XX = ± .05		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				6 OF 8	
.XXX = ± .010							
ANGLES = ± 1°							



DETAIL D
TYPICAL

<div>Paravion™ ✓Technology Inc.</div>		TITLE AFT EVAPORATOR INSTALLATION				DRAWING NO. 206AC-460	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE	REV F	ECO
TOLERANCES EXCEPT WHERE NOTED:					10/06/93		
.X = ± .1		DO NOT SCALE DRAWING				SHEET 8 OF 8	
.XX = ± .05		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					
.XXX = ± .010							
ANGLES = ± 1°							

Bill of Materials

*206AC-460-1/-2, REV. F

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-460-1/-2, REV. F	AFT EVAP. INST'N	1	KIT
1	1624-0411	RIVET	14	EA.
2	206AC-4510-1	FRAME	1	EA.
3	206AC-4510-2	FRAME	1	EA.
4	206AC-4510-3	SCREEN	1	EA.
5	206AC-4510-4	FILTER	1	EA.
6	ES72184-1	LOUVER (ALT: 206AC-4540-1)	4	EA.
7	206AC-4550-1	DUCT ADAPTER	2	EA.
8	206AC-4550-3	DUCT ADAPTER	1	EA.
9	206AC-4560-1	BRACKET	2	EA.
10	206AC-4560-3	SHIM	2	EA.
11	206AC-4571-1	DUCT (OPTIONAL)	1	EA.
12	206AC-4600-1	EVAPORATOR ASSEMBLY	1	EA.
13	206AC-4620-1	PLENUM	1	EA.
14	206AC-4620-2	PLENUM	1	EA.
15	2279004	DRAIN HOSE (ALT: NSF-51-3/8 X 1/2)	17	FT.
16	AN3-3A	BOLT	4	EA.
17	MS21083N3	NUT (ALT: AN364-1032)	16	EA.
18	AN525-10R8	SCREW	12	EA.
19	CAT-10	DUCT	13	FT.
20	CAT-12	DUCT	5	FT.
21	CAT-24	DUCT	6	IN.
22	MS3367-4-0	TIE WRAP (ALT: CT4B)	13	EA.
23	MS3367-5-0	TIE WRAP (ALT: CT6B)	4	EA.
24	MS3367-7-0	TIE WRAP (ALT: CT11B)	6	EA.
25	ES06100-2-1	HOOK TAPE	30	IN.
26	ES06100-2-2	LOOP TAPE	30	IN.
27	ES49008-2	ELBOW	2	EA.
28	ES72150-1	DUCT ADAPTER	2	EA.
29	MS20470AD4-5	RIVET	10	EA.
30	MS20470AD4-6	RIVET	2	EA.

Bill of Materials

*206AC-460-1/-2, REV. F

ITEM #	P/N	DESCRIPTION	QTY	TYP
31	MS21042L3	NUT	4	EA.
33	MS21919WDG48	CLAMP	2	EA.
34	MS35207-265	SCREW	1	EA.
35	NAS1149D0332K	WASHER	16	EA.
36	NAS1149D0363K	WASHER	5	EA.
37	MS35489-14	GROMMET	2	EA.
38	MS35207-264	SCREW	3	EA.
39	ES39450-1	HOSE CLAMP	4	EA.
40	CR3213-4-5	RIVETS	4	EA
41	MS35207-268	SCREW	1	EA
42	NAS43DD3-40	SPACER	1	EA
43	ES72140-1	DUCT ADAPTER	2	EA
44	ES00140-3	GROMMET	8	IN
45	NAS1149F0332P	WASHER	5	EA
46	ES49008-3	TEE	1	EA
47	MS27039-1-20	SCREW	1	EA